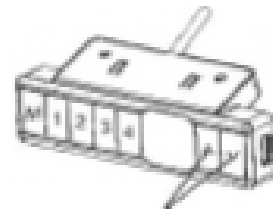


First Set UP Process and Programming of the 4 Memory Controller with 1 USB Port

Once your desk is fully assembled, **you will then need to activate the motors** using a quick sequence on the handset. Please refer to the following steps below to activate your desk.

Activating and Troubleshooting:

The process for activating your memory keypad **and can also be used to reset your desk and fix most issues:**



1. Begin by pressing **and holding** the "up" and "down" buttons at the same time.
2. **Continue to hold as the frame lowers itself all the way down** (if extended). The display will then flash "E00" followed to the lowest height. You will hear a slight beep sound followed by brief flash on the display. Release the buttons once you hear the beep sound.
3. Press the "up" button once to engage the motors -your desk should be activated and ready to go.

Note:

If initialization is interrupted by releasing buttons prematurely, the display will continue to show "E00". Repeat STEP 9 if this happens or the desk does not operate.

Anti-Collision Capability:

Your desk is equipped with an Anti-Collision Sensor to ensure safety during operation. If your desk encounters an obstacle while raising or lowering or if the user taps the

tabletop edge, it will stop lifting/lowering and move in the opposite direction. When

this happens, the display will show "E03" or "E04".

If the control box is not installed

properly, the display will show "E04". In any of these cases, please remove obstacles or check the control box installation to ensure that the anti-collision sensor system is working properly.

(OPTIONAL)STEP 11:

Setting the Memory Presets:

To preset a specific height(s) Raise the table to the desired height then press and hold the "M" button until the display flashes, then select the number you would like to associate with that height. Your handset will remember the exact height for each designated number even if power is lost.

(OPTIONAL)STEP 12:

Setting from inches to centimeters:

1. Press buttons "1 ", "2" and "M" at the same time for five seconds. Letters "C-1" should appear.
2. Press the "1" button and you'll see "C" displayed. Your handset is now in centimeters.

Revert back to inches from centimeters:

1. Repeat above step 1.
2. Press button "2" complete inch system set.